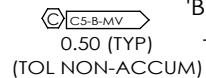
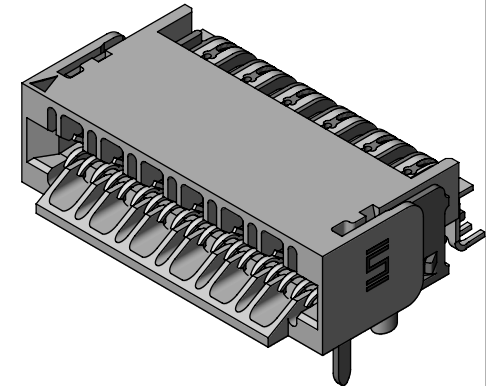
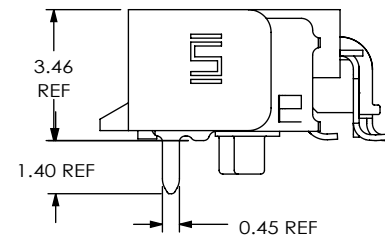


REVISION		
1	CW	C ROSE
3/22/2017	ECN-297366	
CALLOUT, PLATING SPEC: CHG SUB-IM-C-432-XX-H TO IM-C-432-XX-H. NOTES DEL NOTE 5, BOTTOM VIEW DEL (SEE NOTE 5) FROM 0.50, DEL (SEE NOTE 5) FROM "E", SHT 2, DET "A"-XX; CHG SUB-IM-C-432-XX-X TO IM-C-432-XX-H, DEL (SEE NOTE 5) FROM 6.20, DEL (SEE NOTE 5) FROM 0.45, DEL (SEE NOTE 5) FROM 5.53, DEL (SEE NOTE 5) FROM 7.12, DET "B" DEL (SEE NOTE 5) FROM 0.225, DEL (SEE NOTE 5) FROM 0.50; BOTTOM ROW-TAIL DETAIL VIEW. DEL (SEE NOTE 5) FROM 0.093; TOP ROW-TAIL DETAIL VIEW DEL (SEE NOTE 5) FROM 0.114; SHT 3, IN- PROCESS 1: CHG SUB-IM-C-432-XX-X TO IM-C-432-XX-H; DEL (SEE NOTE 5) FROM 0.45, DEL (SEE NOTE 5) FROM 0.093; IN-PROCESS 2: DEL (SEE NOTE 5) FROM 0.20, DEL (SEE NOTE 5) FROM 0.114; IN-PROCESS 3: DEL (SEE NOTE 5) FROM 0.114, DEL (SEE NOTE 5) FROM 1.13.		
A	CW	C ROSE
7/31/2017	ECN-306419	
RELEASE FOR PRODUCTION; DEL THE INCHES.		

UEC5-XXX-2-X-D-RA-1

(*= NOT TOOLED)



(* = NOT TOOLED)

No. Of POS	"B"	"C"	"D"	"E"	"F"	"G"
-019	8.68 [0.342]	9.00 [0.354]	10.00 [0.394]	9.00 [0.354]	10.45 [0.411]	9.45 [0.372]
*-025	11.68 [0.460]	12.00 [0.472]	13.00 [0.512]	12.00 [0.472]	13.45 [0.530]	12.45 [0.490]

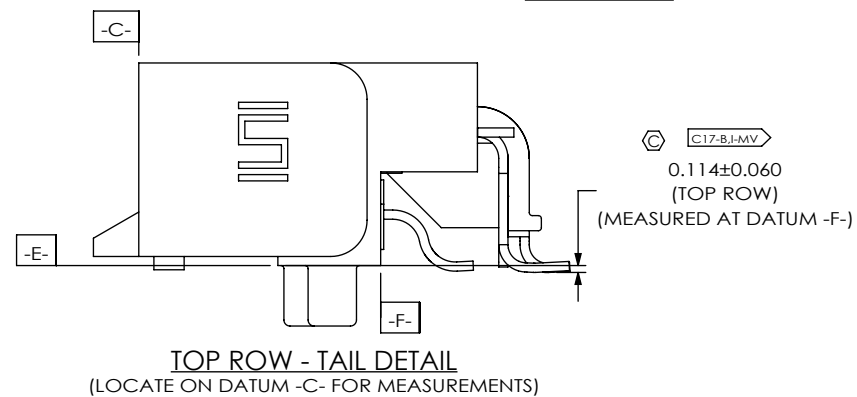
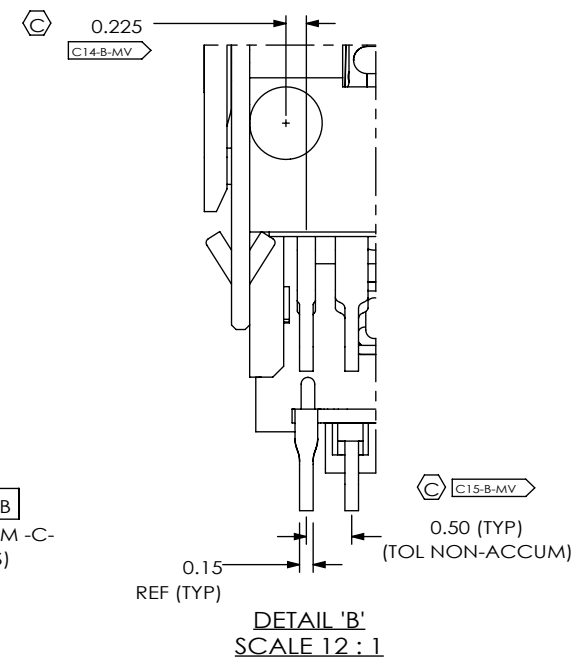
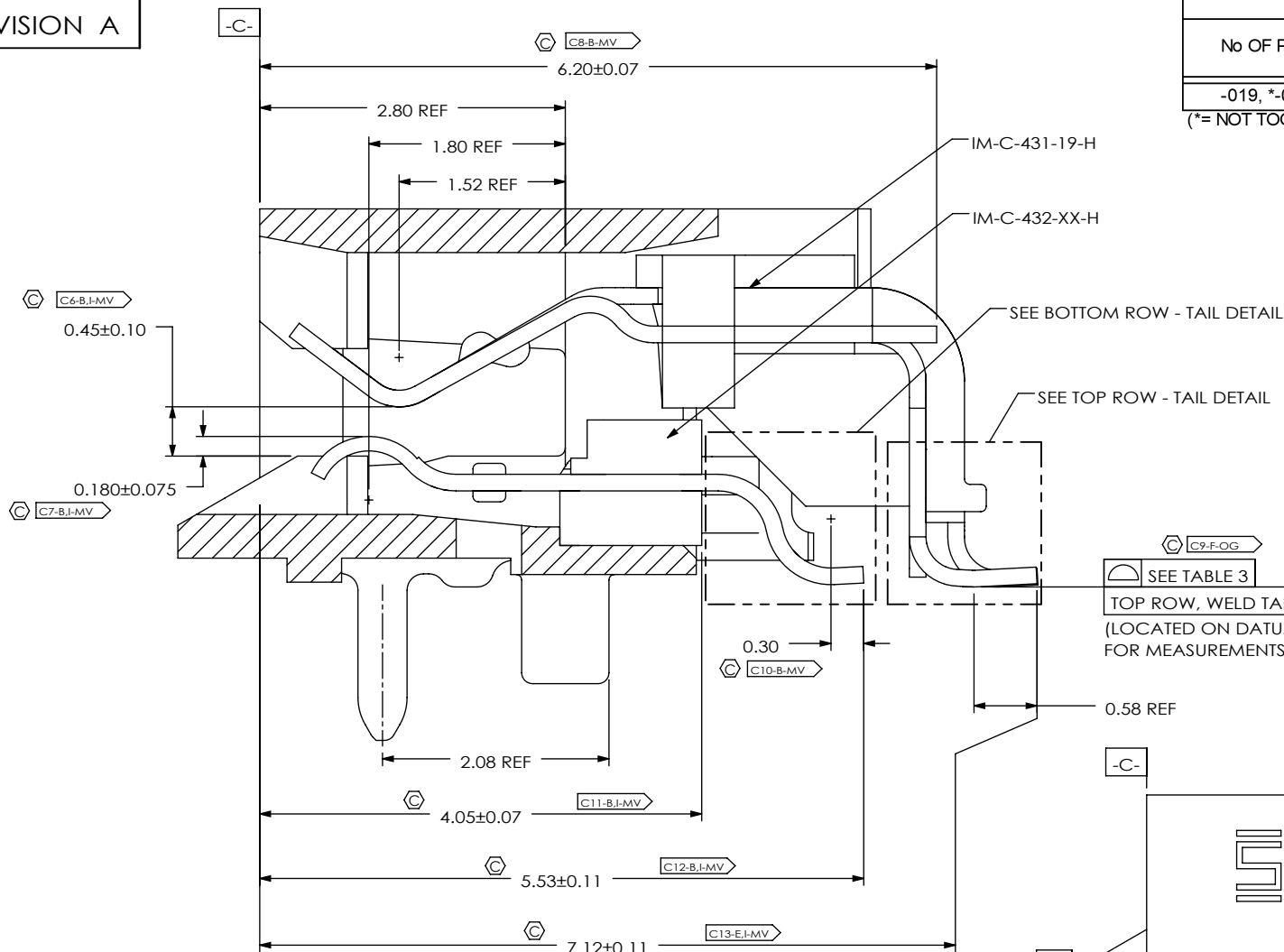
(* = NOT TOOLED)

(2 PLCS)

1.  REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE: 1.6N[0.36 LB].
3. TAPE & REEL IS STANDARD PACKAGING
4. FOR QUANTITIES UP TO 49 PIECES, NO LEADER, TRAILER OR EIA-481 REEL WILL BE SUPPLIED.
FOR QUANTITIES 50-124, NO LEADER OR TRAILER WILL BE SUPPLIED.
5. NOTE DELETED.
6. ASSEMBLIES NOT AVAILABLE WITHOUT ALIGNMENT PINS.

BY: KNOWLDEN 2/17/2016 SHEET 1 OF 3

REVISION A



SECTION "A"- "A"
SCALE 5 : 1

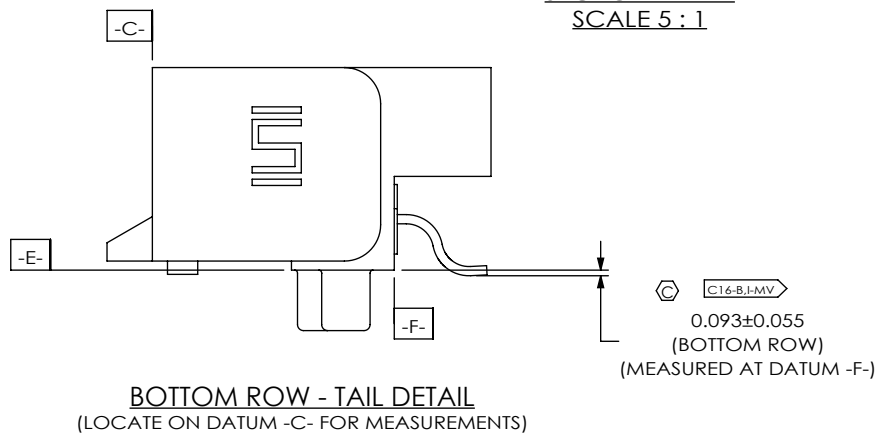
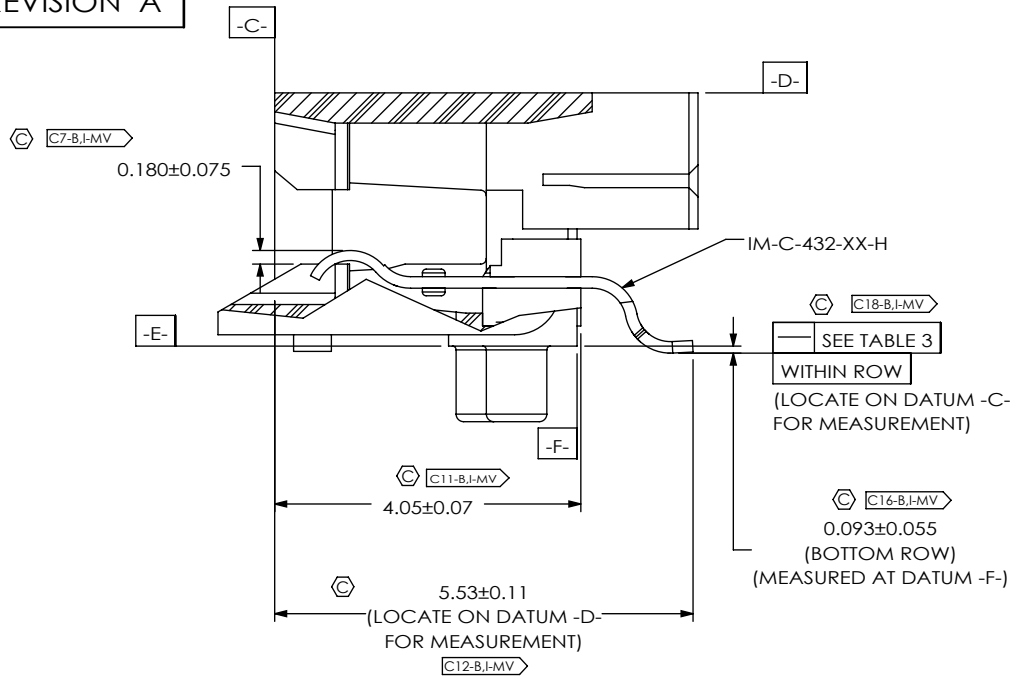


TABLE 3			
No OF POS	BOTTOM ROW STRAIGHTNESS	TOP ROW STRAIGHTNESS	COPLANARITY
-019, *-025	0.10 [0.004]	0.10 [0.004]	0.10 [0.004]

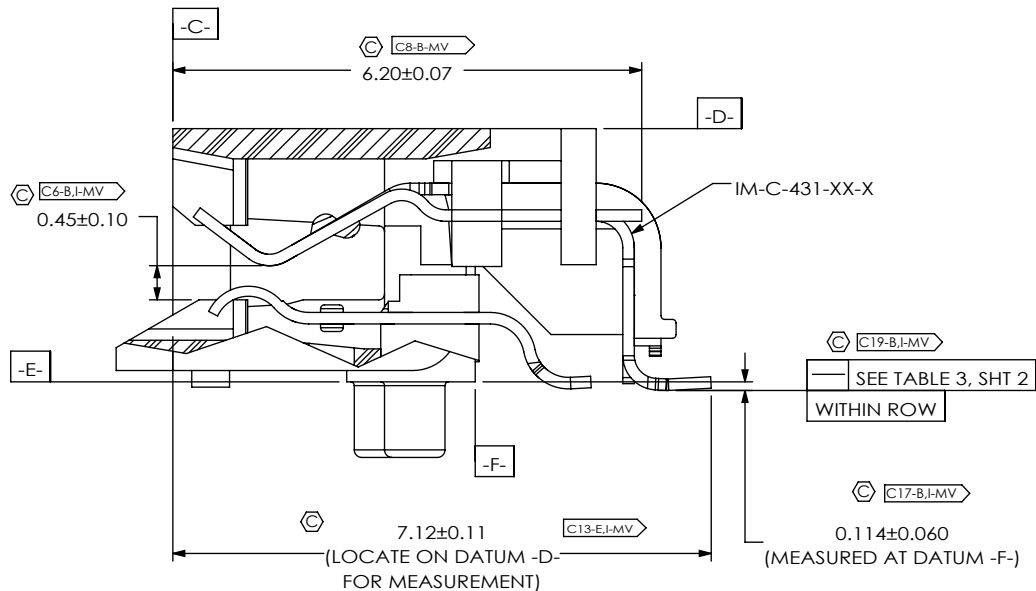
(* = NOT TOOLED)

CPC THIS SHEET	C6-C17	PROPRIETARY NOTE THIS DOCUMENT CONTAINS CONFIDENTIAL AND PROPRIETARY INFORMATION AND ALL DESIGN, MANUFACTURING, REPRODUCTION, USE, PATENT RIGHTS AND SALES RIGHTS ARE EXPRESSLY RESERVED BY SAMTEC, INC. THIS DOCUMENT SHALL NOT BE DISCLOSED, IN WHOLE OR PART, TO ANY UNAUTHORIZED PERSON OR ENTITY NOR REPRODUCED, TRANSFERRED OR INCORPORATED IN ANY OTHER PROJECT IN ANY MANNER WITHOUT THE EXPRESS WRITTEN CONSENT OF SAMTEC, INC. DO NOT SCALE DRAWING SHEET SCALE: 8:1	520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code 55322
			DESCRIPTION: 0.5MM EDGE RATE WAFER SOCKET ASSY
			DWG. NO. UEC5-XXX-2-X-D-RA-1
			BY: KNOWLDEN 2/17/2016 SHEET 2 OF 3

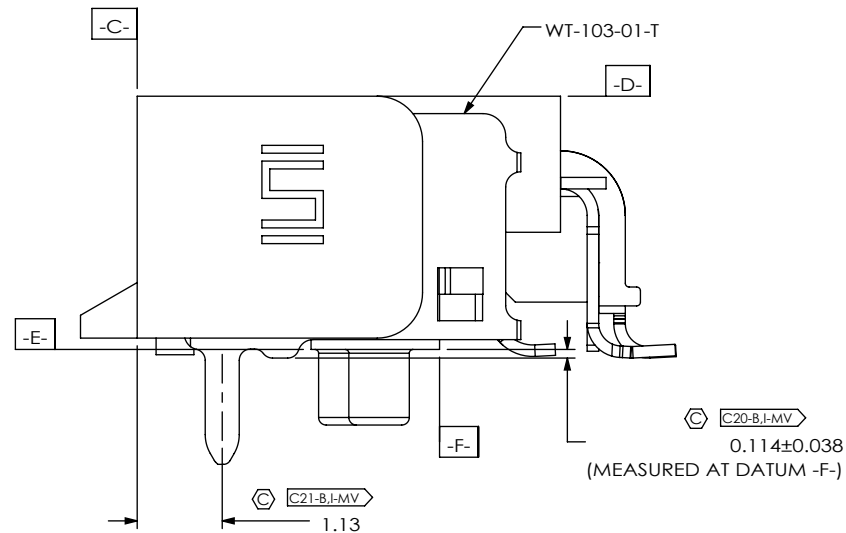
REVISION A



IN-PROCESS 1
(FILL IM-C-432-XX-X, REMOVE CARRIER)



IN-PROCESS 2
(FILL IM-C-431-XX-X)



IN-PROCESS 3
(FILL WT-103-01-X, THRU HOLE WELD TAB)

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE

ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL IM-C-432-19-X	C1, C4, C5, C7, C10, C11, C12, C14, C16, C18
FILL IM-C-431-19-X	C1, C2, C4, C5, C6, C8, C13, C15, C17, C19
FILL WT-103	C3, C20, C21

CPC
THIS SHEET

C6-C8,
C11-
C13,C16-
C19, C21

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samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
0.5MM EDGE RATE WAFER SOCKET ASSY

DWG. NO.
UEC5-XXX-2-X-D-RA-1

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