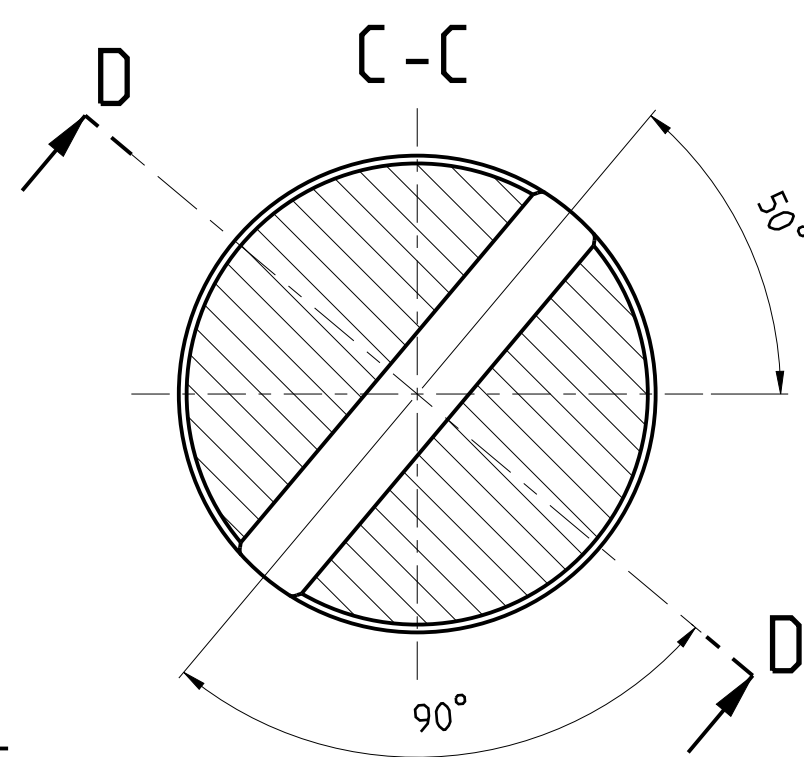
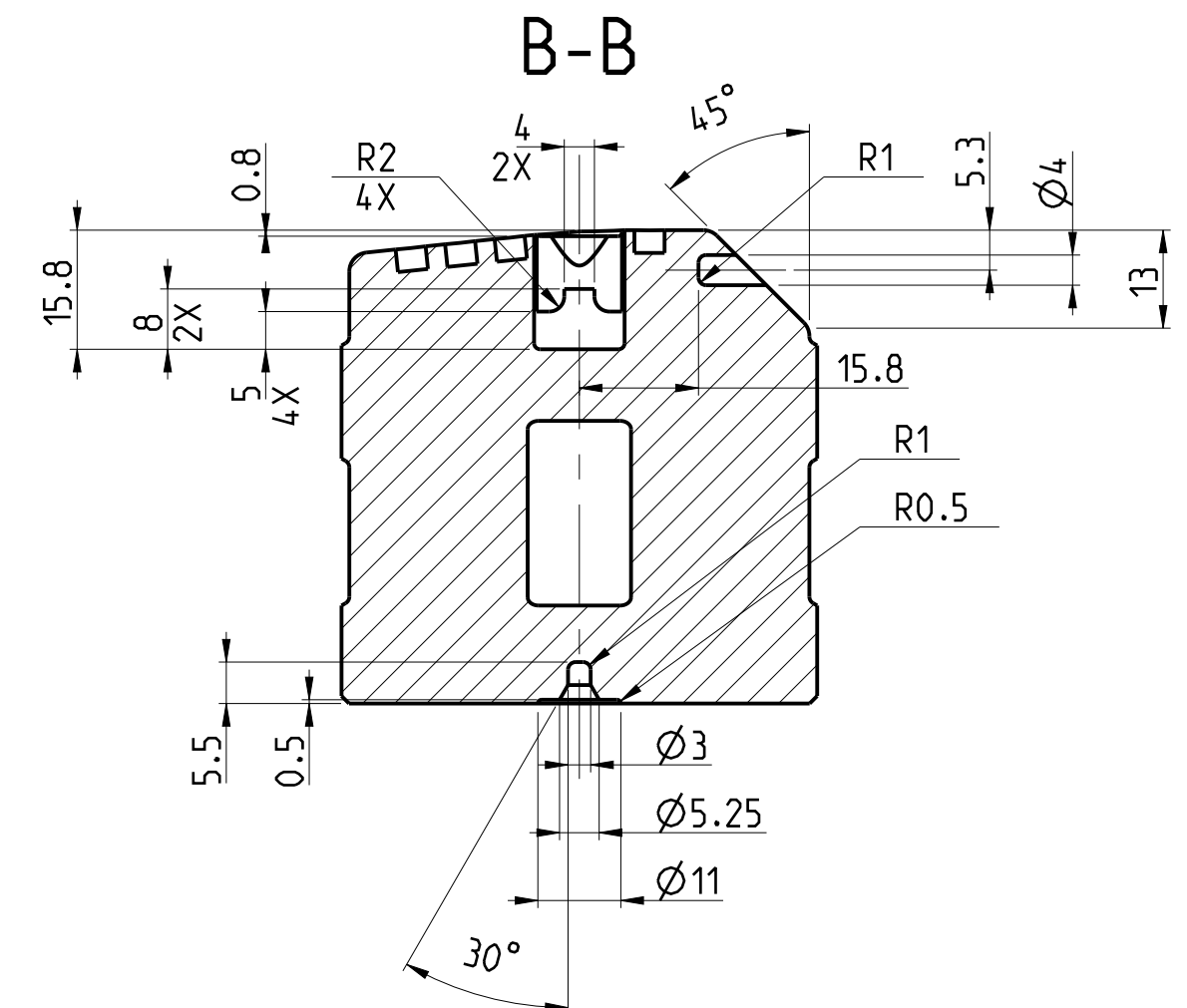
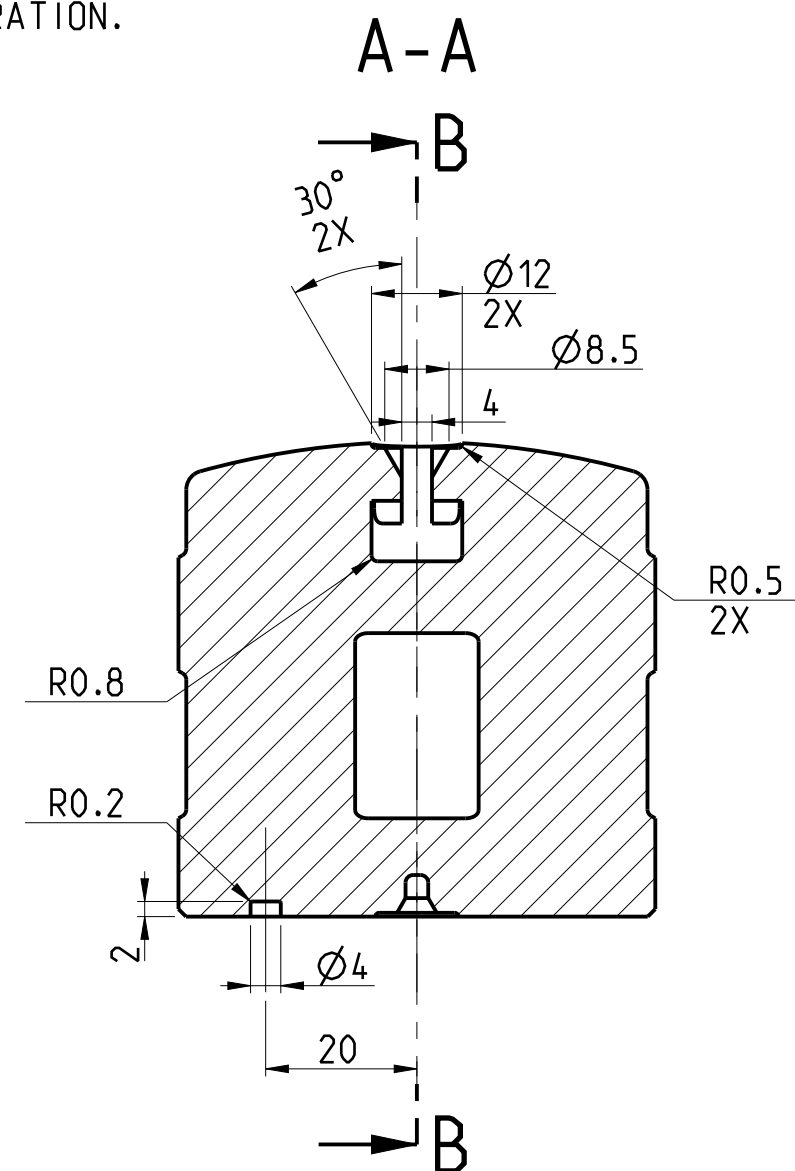
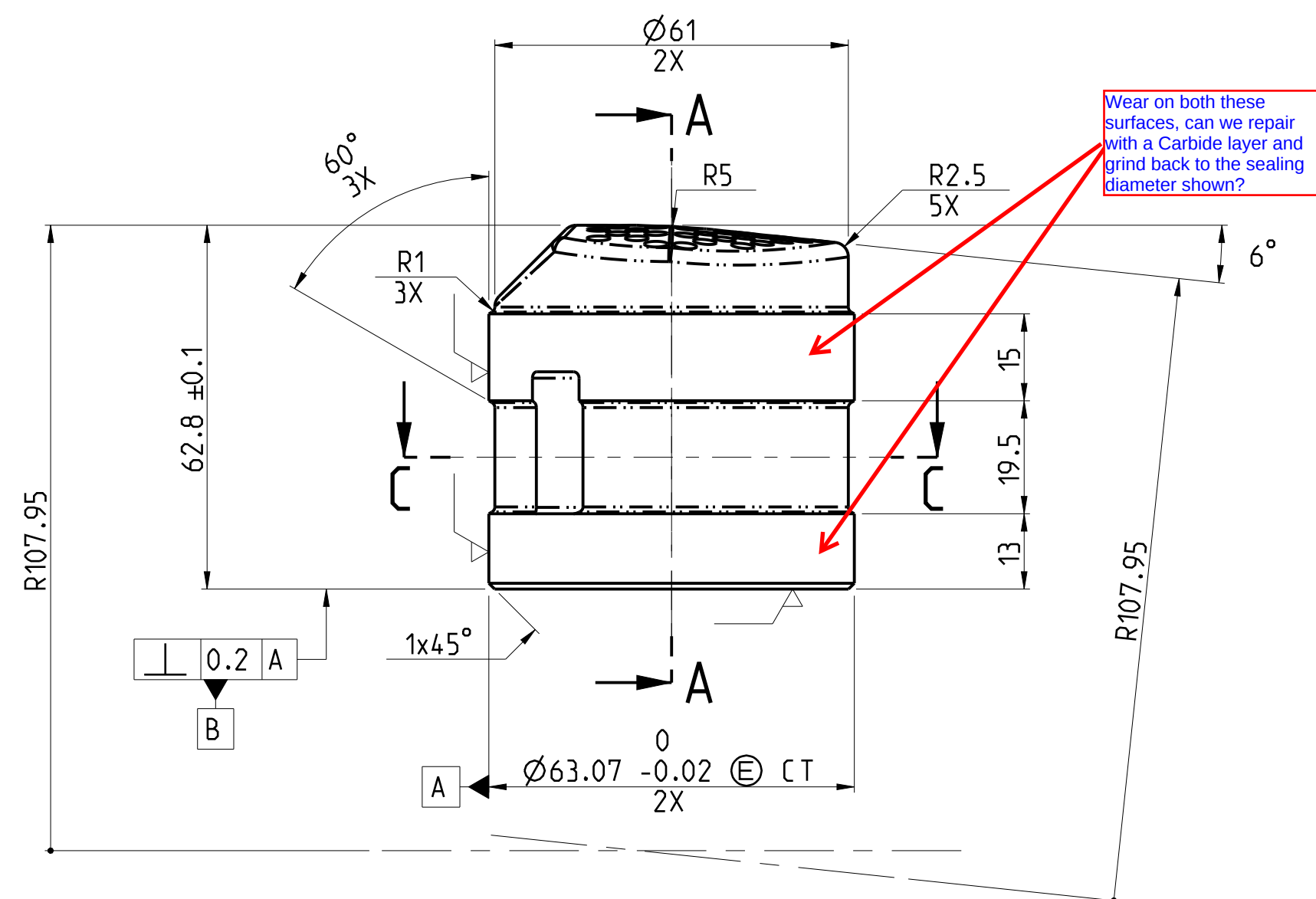
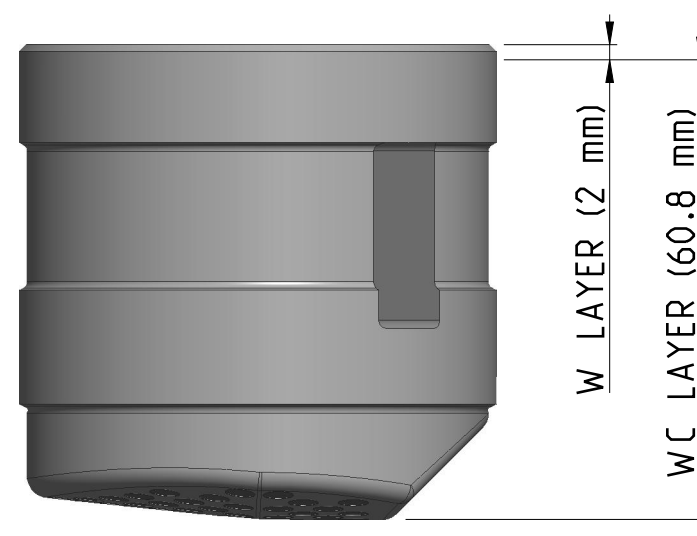
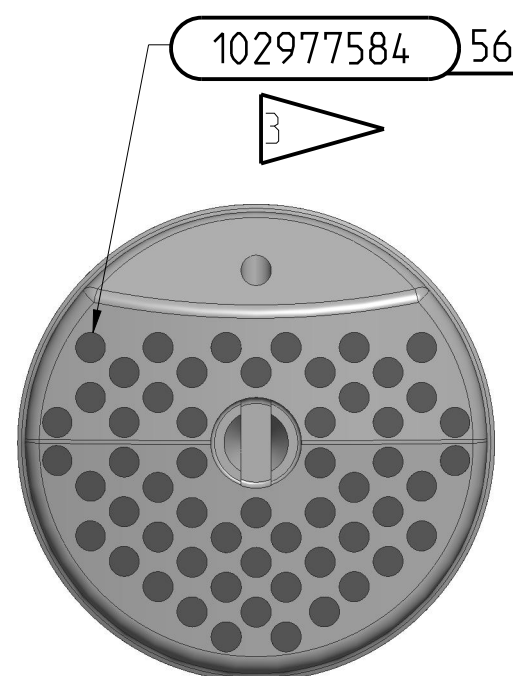
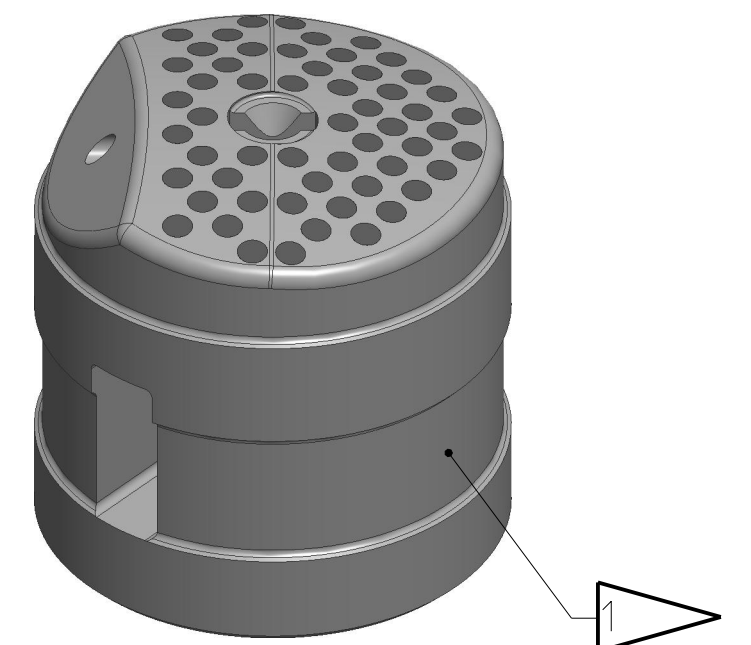
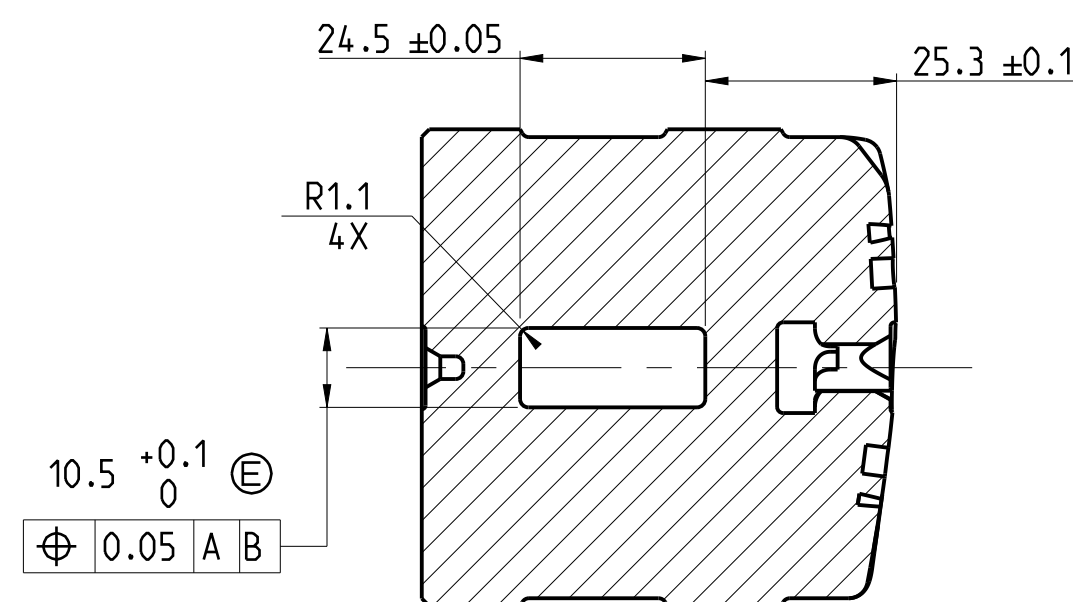


1. MARK WITH PART NUMBER, REVISION LEVEL AND SERIAL NUMBER, PER S-248807, METHOD 5.
VENDOR MUST ADHERE TO SUPPLIER MARKING, PACKAGING AND HANDLING SPECIFICATION T1000037. MAY BE PACKAGED IN MULTIPLES OF 6 USING 102829680.
2. FOLLOW WORKBOOK PROCEDURE 103088742 AND PRODUCE FROM MOLD ASSY 102916136. SEE TABLE FOR POWDER TO USE IN EACH LAYER. BINDER ALLOY TO BE MIXED WITH FLUX 102812181 AND POLY G 102818445.
3. TSP INSERTS TO BE PLACED INSIDE MOLD ASSY USING 103006520 PRIOR TO POWDER INFILTRATION.



D-D
(ROTATED)



CLEAN	W LAYER	102923969	102676353	REVISED	M.LEKSTROM	12-JUL-2018	Schlumberger LYNG DRILLING A SCHLUMBERGER COMPANY			
	WC LAYER	100886147		CHECKER						
		POWDER	BINDER	ENGINEER	M.LEKSTROM	15-FEB-2018				
FINISH OR TREATMENT	MATERIAL			DESIGNER	M.LEKSTROM	15-FEB-2018				
UNLESS OTHERWISE SPECIFIED				ACTUATOR, MK7, OD63, COPIBANA						
SURFACE FINISHES MACH: Ra 3.2 CAST: Ra 6.4 INTERPRET PER ISO 1302:2002		TOLERANCES LINEAR/GEOMETRIC TOLERANCES ISO 2768-mk ANGULAR TOLERANCES ISO 2768-c INTERPRET DIMENSIONS PER ISO 1101:2004								
INSIDE CORNER R 0.4 ± 0.1		REMOVE BURRS, BREAK EDGES R OR CH 0.2±0.1								
	DIMENSIONS INCLUDE APPLIED FINISHES				FORMAT A2	SCALE 1:1	UNITS mm	102967502D	REVISION AC	PAGE 1/1